# ME729 Advanced Robotics -Force Control

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□ Introduction

- Position control
  - when a manipulator is following a trajectory through space.
- Force control
  - when any contact made between the end-effector and the manipulator's environment.
  - For example, a manipulator washing a window with a sponge.

□ Force control of a mass-spring

• Let us consider the control of a mass attached to a spring as in a figure.



Where,  $f_{dist}$  is an unknown disturbance force, f is an input, and x is an output.

- We wish to control the force acting on the environment,  $f_e$ .
- The  $f_e$  is the force acting in the spring:

$$f_e = k_e x$$

• The equation of motion of the system is

$$f = m\ddot{x} + k_e x + f_{dist}$$

• Written in terms of  $f_e$ , we have

$$f = mk_e^{-1}\ddot{f_e} + f_e + f_{dist}$$

□ Force control of a mass-spring – continued

• If we use the control law as

$$f = mk_e^{-1} \{ \ddot{f}_d + k_{vf} \dot{e}_f + k_{pf} e_f \} + f_e + f_{dist}$$

where,  $e_f = f_d - f_e$  is the force error between the desired force,  $f_d$ , and the sensed force on the environment,  $f_e$ .

• Substituting the control law into the equation of motion, we have the closed loop system.

$$mk_e^{-1} \{ \ddot{f}_d + k_{vf} \dot{e}_f + k_{pf} e_f \} + f_e + f_{dist} = mk_e^{-1} \ddot{f}_e + f_e + f_{dist}$$
  
$$\therefore \ddot{e}_f + k_{vf} \dot{e}_f + k_{pf} e_f = 0$$

- However, we cannot use knowledge of  $f_{dist}$  in our control law, so that control law is not feasible.
- If we choose to use  $f_d$  in the control law in place of the term  $f_e + f_{dist}$ ,

$$f = mk_e^{-1} \{ \ddot{f}_d + k_{vf} \dot{e}_f + k_{pf} e_f \} + f_d$$

we find the steady-state error to be

$$mk_{e}^{-1}\{\ddot{f}_{d} + k_{vf}\dot{e}_{f} + k_{pf}e_{f}\} + f_{d} = mk_{e}^{-1}\ddot{f}_{e} + f_{e} + f_{dist}$$
$$mk_{e}^{-1}\{\ddot{e}_{f} + k_{vf}\dot{e}_{f} + k_{pf}e_{f}\} + e_{f} = f_{dist}$$
$$\therefore e_{f} = \frac{f_{dist}}{1 + mk_{e}^{-1}k_{pf}} \quad 0 \because k_{e} \text{ is big.}$$

□ Force control of a mass-spring – continued

• A block diagram of the closed loop system using the control law.



□ Force control of a mass-spring – continued

- In practical consideration
- Force trajectories are usually constants.
  - $\dot{f}_d$  and  $\ddot{f}_d$  are often set to zero.
- Sensed forces are quite noisy.
  - To compute  $\dot{f}_e$ , use the equation,  $\dot{f}_e = k_e \dot{x}$ , rather than the numerical differentiation of  $f_e$ .
- Therefore, the before control law is changed into the practical control law.

$$f = mk_e^{-1}\{\ddot{f}_d + k_{vf}\dot{e}_f + k_{pf}e_f\} + f_d \rightarrow f = m\{k_{pf}k_e^{-1}e_f - k_{vf}\dot{x}\} + f_d$$



□ Force control of a mass-spring – continued

• A practical force control system for the mass-spring.



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### Force Control

□ The 2-link planar manipulator



• The manipulator's equations of motion  $\tau = M(\theta)\ddot{\theta} + V(\theta,\dot{\theta}) + J(\theta)^T f_e$ 

 $\begin{bmatrix} \tau_1 \\ \tau_2 \end{bmatrix} = \begin{bmatrix} (m_1 + m_2)L_1^2 + m_2L_2^2 + 2m_2L_1L_2c_2 & m_2L_2^2 + m_2L_1L_2c_2 \\ m_2L_2^2 + m_2L_1L_2c_2 & m_2L_2^2 \end{bmatrix} \begin{bmatrix} \ddot{\theta}_1 \\ \ddot{\theta}_2 \end{bmatrix} + \begin{bmatrix} -m_2L_1L_2\left(2\dot{\theta}_1\dot{\theta}_2 + \dot{\theta}_2^2\right)s_2 \\ m_2L_1L_2\dot{\theta}_1^2s_2 \end{bmatrix} \\ + J(\theta)^T f_e$ 

□ The 2-link planar manipulator

- Desired force and error:  $f_d = [f_{d,x} \quad f_{d,y}]^T$ , and  $e_f = [f_{d,x} f_{e,x} \quad f_{d,y} f_{e,y}]^T$
- The practical control law for the manipulator

$$f = m \{ k_{pf} k_e^{-1} e_f - k_{vf} \dot{x} \} + f_d$$
$$\downarrow \dot{x} = J(\theta) \dot{\theta}$$
$$t = J(\theta)^T [M(\theta) \{ k_p e_f - k_v J(\theta) \dot{\theta} \} + f_d ]$$

• The block diagram of the manipulator

